# Development of an automatized production of <sup>68</sup>Ga-FAPI-46 in an University Hospital

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#### Introduction

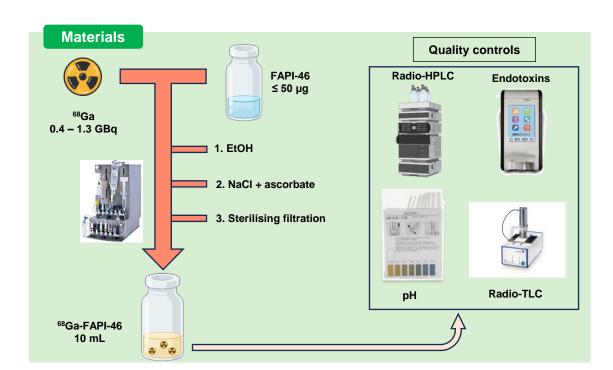
<sup>68</sup>Ga-FAPI-46 peptides are positron emitters molecules and also Fibroblast Activation Protein (FAP) inhibitors. This promising radiopharmaceutical is being developed with the aim of improving the early detection and the management of FAP overexpressing tumors.

### **Objectives**

To develop and validate an automatized labeling protocol of <sup>68</sup>Ga-FAPI-46 in order to set up clinical trials in our hospital.

## Conclusion

<sup>68</sup>Ga-FAPI-46 is fully produced aseptically with the MiniAiO<sup>®</sup> synthetizer. All quality controls are compliant with European Pharmacopea criteria. These data allow us to consider conducting clinical trials and a theranostic approach with labelling FAPI-46 with <sup>177</sup>Lu.



#### Results

| Parameters                                | Specifications  | Batch 1     | Batch 2     | Batch 3     |
|---|---|-------------|-------------|-------------|
| Appearance                                | Transparent solution  | Conform     | Conform     | Conform     |
| рН  | 4-8   | 5.5         | 5.5         | 5.5         |
| Identity                                  | RRT between <sup>nat</sup> Ga-FAPI-46<br>and <sup>68</sup> Ga-FAPI-46 0.95-1.05 | 0.99        | 0.99        | 0.99        |
| Radiochemical purity                      | Impurities ≤ 5.0%   | 0.6 %       | 0.3 %       | 0.5 %       |
|   | <sup>68</sup> Ga ≤ 5.0%   | 0.9 %       | 0.7 %       | 0.7 %       |
| Ethanol content                           | ≤ 10.0%   | 7.2 %       | 7.2 %       | 7.2 %       |
| Amount of peptide                         | ≤ 80 µg   | 26 µg       | 24 µg       | 28 µg       |
| Filter integrity                          | 2.5 bars  | > 2.4 bars  | > 2.4 bars  | > 2.4 bars  |
| Sterility                                 | Complies Ph. Eur.   | Conform     | Conform     | Conform     |
| Endotoxins                                | ≤ 175 UI/vial   | < 2.0 UI/mL | < 2.0 UI/mL | < 2.0 UI/mL |
| Stability (i.e PRC<br>3h after synthesis) | PRC > 95% (radio-HPLC)  | 99.1 %      | 99.3 %      | 98.8 %      |
|   | PRC > 95% (radio-TLC)   | 98.8 %      | 99.2 %      | 99.2 %      |





