

## Preparation of etoposide injection concentrate 10 mg/mL: interest and physicochemical stability.

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#### **Introduction**

Myeloablative conditioning of the FORUM protocol in pediatrics =

Etoposide (VP16) at 60mg/kg + Total body irradiation

Literature data: stable 28d at room temperature and <1.75mg/mL

large volume incompatible with the administration of high doses in paediatrics

## **Objectif**:

To determine the physico-chemical stability of VP16 injection solutions at 10mg/mL in bags of 0.9% NaCl and 5% Glucose (G5%).

# Materials & Methods

Etoposide 20mg/mL MYLAN

- □ NaCl0.9% or G5% Freeflex<sup>®</sup> polyolefin bags (Fresenius Kabi)
- Bags produced in triplicate
- □ Chromatographic analysis: HPLC-DAD (Vanquish Thermo)
  - $\circ~$  RP C18 column (250 mm x 4.6 mm; 5  $\mu m)$  (Waters Symmetry Shield)
  - $\circ~$  Mobile phase H2O / Acetonitrile (70/30) at 1 mL/min ~
  - $\circ~$  VP16 detection at  $\lambda$  = 285 nm
- □ pH measurement (EDGE pH meter, HANNA)
- Osmolarity measurement (OSMO1 osmometer, Radiometer)
- □ Monitoring of bag visual appearance (color, precipitates)

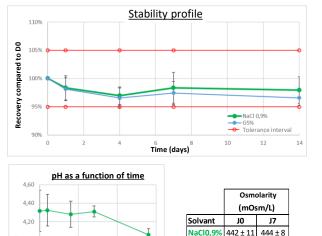
### <u>Results</u>

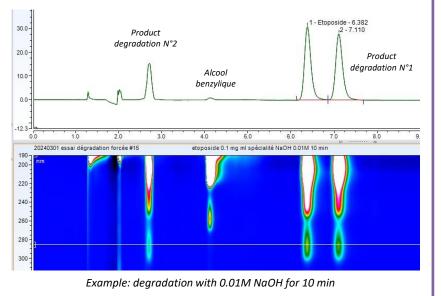
1) The assay method is stability-indicating and complies with GERPAC recommendations  $\Rightarrow$  VP16-specific. linear, faithful and accurate from 50 to 150 µg/mL

2) Detection of degradation products after forced degradation

#### 3) Stability of VP16 as a function of time

- -> No change in macroscopic appearance was observed over the study period.
- -> Formation of a precipitate in less than 24h during storage at 5 ± 3°C.





**Conclusion :** 1) A concentrated solution of VP16 for injection at 10 mg/mL in NaCl0.9% or G5% polyolefin bags is :

 $\Rightarrow$  hyperosmolar

 $\Rightarrow$  Stable

7 days at room temperature

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3.80

3.60

3.40

Time (days)

<24h in refrigerator (precipitation)</p>

455 ± 21 461 ± 13

osmolarity measurement

1/10 dilution for

2) Conclusive results for a clinical application in pediatrics: fluid intake divided by 5

Perspective :

Presence of several co-solvents (benzyl alcohol, polysorbate 80, macrogol 300 and ethanol): extractives study to be carried out.